





HDC and **HDR**

Simco-lon offers a variety of charging bars and electrodes, depending on the specific applications and conditions. These bars are connected to a DC high-voltage generator. A strong, ion-saturated electrical field around the single polarity high voltage points forces the material to a reference earth. The material is charged by the ions. Being attracted by different polarities, the surfaces temporarily cling together. There are various methods of temporarily charging materials electrostatically, using a Simco-Ion Chargemaster

These rugged charging bars are used in a variety of industrial applications. The slot at the rear of the charging bar permits easy mounting. HDC charging bars are provided with a resistor to avoid failures in the machine control system in the event of accidental spark-over. The cable output may be straight or rightangled (90°).

The HDR charging bar suits high-velocity applications. Each individual point being fitted with a resistor, so the chance of spark-over is strongly reduced.

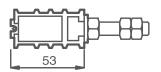
Technical specifications

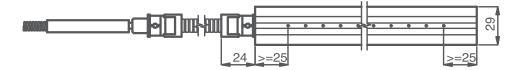
Charging bars		
	HDC	HDR
Working distance	20 mm using <30 kV 75 mm using 30-60 kV	20 mm using <30 kV 75 mm using 30-60 kV
Housing material	PVC	PVC
Ionisation points	special alloy	special alloy
Cable	high voltage cable with PA protective sleeve	high voltage cable with PA protective sleeve
Weight	1 kg/m	1,6 kg/m
Ambient temprature	0 - 55°C	0 - 55°C
Use circumstances	Industrial	Industrial
Operating voltage	0 - 60 kV DC	0 - 60 kV DC
Option	Right angle cable exit	Right angle cable exit
Maximum lenght	5000mm	4000mm





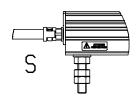


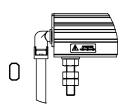


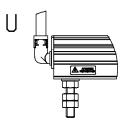


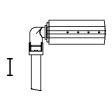
Technical drawing HDC and HDR

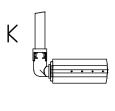
Cable exit options













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